

SPLIT

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	22272
<b>Description:</b> Cam Lock Shaft		<b>Part Number:</b>	D3369-3 A
<b>Dwg:</b> D3369 Rev. A		<b>Qty:</b>	7 <del>100</del>
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	05.01.19	100
2	MC	Turn as per Folio FA487 and Dwg D3369 Material: AISI 303 SS Rod Ø0.375 (M303R.375) <b>Identify for D3369-3</b> Batch: <i>M16656</i>	<i>ml</i>	05/01/28	<del>27</del> 7
3	QC2	Inspect parts as they come off the CNC machine	<i>ml</i>	05/01/28	<del>47</del> 7
4	MV	Machine D3369-3 as per Folio FA487 and Dwg D3369 <b>Identify as D3369-3</b>	<i>ml</i>	05/01/28	7
5	QC2	Inspect parts as they come off the CNC machine	<i>ml</i>	05/01/28	7
6	QC8	Second check	<i>EE</i>	05/01/28	7
7	MV	Deburr	<i>ml</i>	05/01/28	7
8	QC5	Inspect work to Step 7	<i>EE</i>	05.01.28	7
9	ST	Identify and Stock	<i>U</i>	05-01-31	7
10	AC	Cost / part <i>2.85</i>	<i>540</i>	05.02.01	7
11	DC	Close W/O <i>20.45</i> Inspect Level 21	<i>[Signature]</i>	05.02.04	7

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED  
05/01/05

